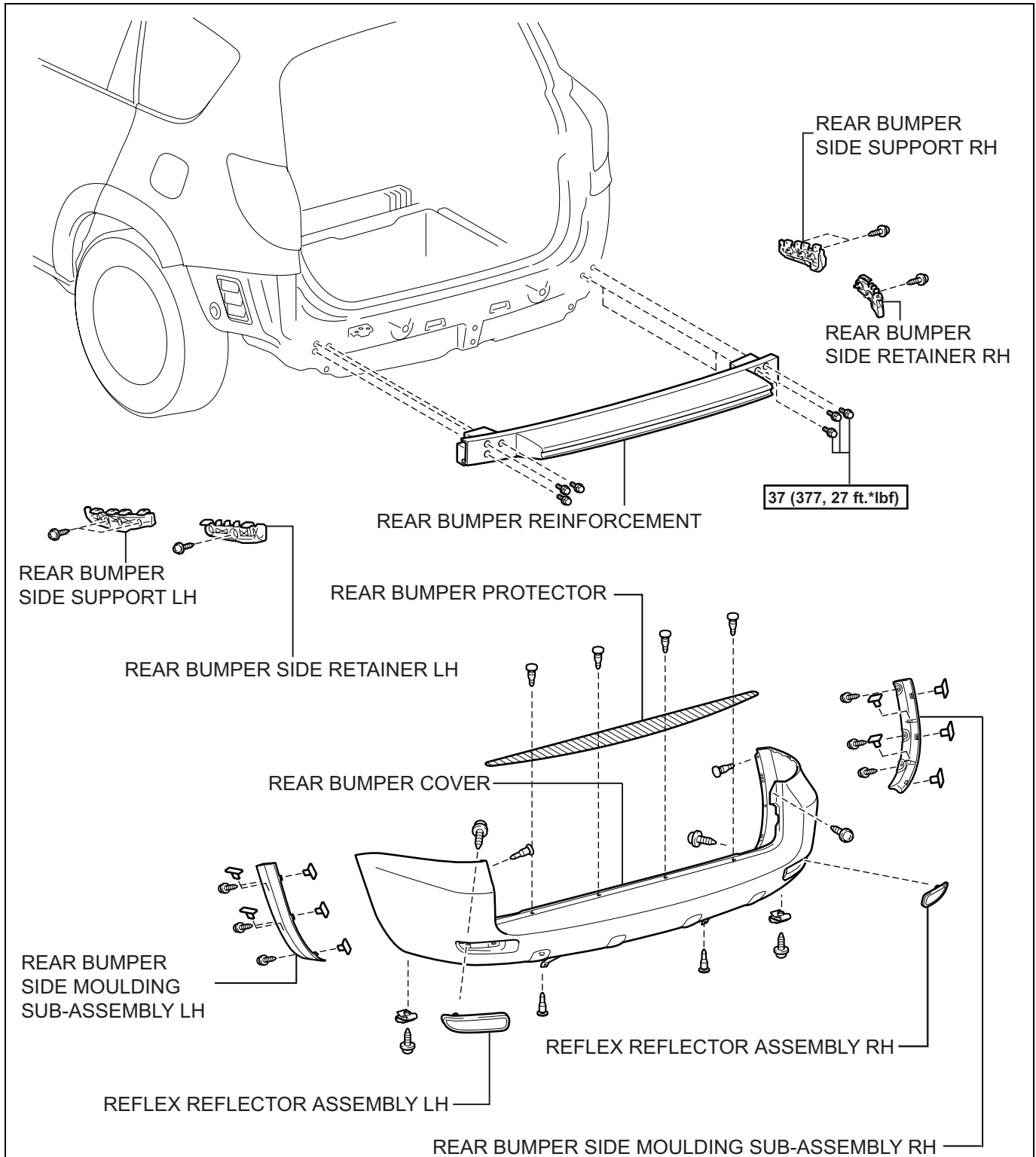


REAR BUMPER

COMPONENTS

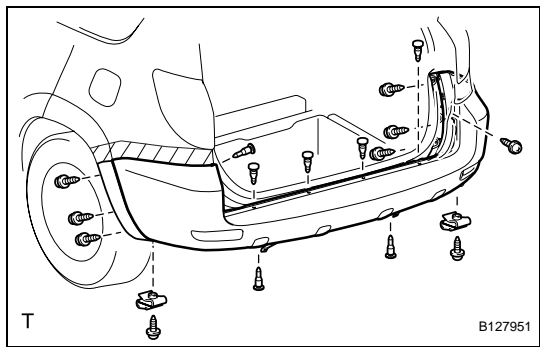


N*m (kgf*cm, ft.*lbf) : Specified torque

ET

REMOVAL

1. REMOVE REAR BUMPER COVER
- (a) Remove the 9 screws and 7 clips.
 - (b) Put protective tape under the quarter panel.

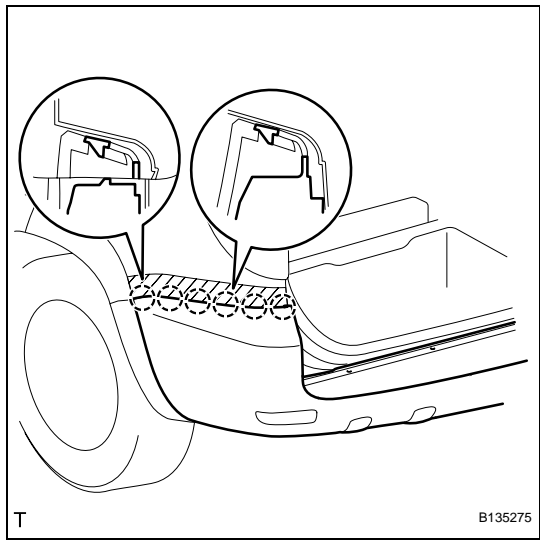


- (c) Detach the 12 claws and remove the bumper cover.

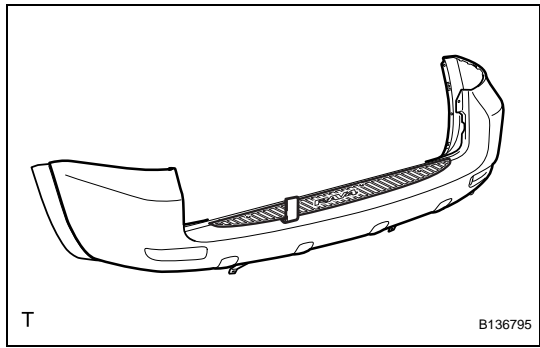
2. REMOVE REAR BUMPER PROTECTOR

HINT:
When removing the bumper protector, heat the bumper protector.
Standard heating temperature

Item	Specified Condition
bumper protector	40 to 60°C (104 to 140°F)



- (a) Using a moulding remover, remove the bumper protector.

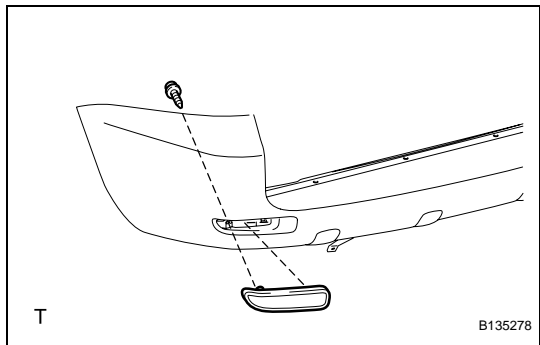


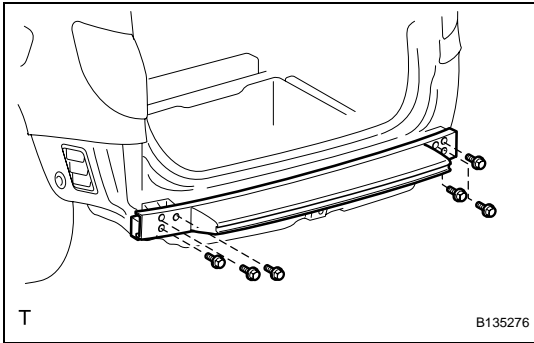
3. REMOVE REFLEX REFLECTOR ASSEMBLY LH

- (a) Remove the screw and reflex reflector.

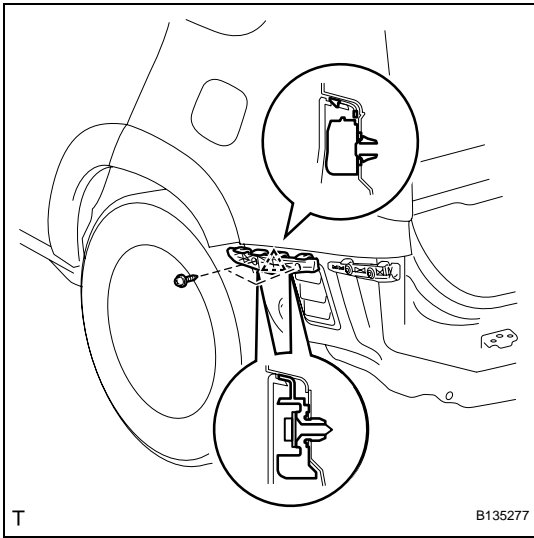
4. REMOVE REFLEX REFLECTOR ASSEMBLY RH

HINT:
Use the same procedures described for the LH side.



**5. REMOVE REAR BUMPER REINFORCEMENT**

- (a) Remove the 6 bolts and reinforcement.

**6. REMOVE REAR BUMPER SIDE SUPPORT LH**

- (a) Remove the 2 screws.
 (b) Using a screwdriver, detach the claw and remove the bumper side support.

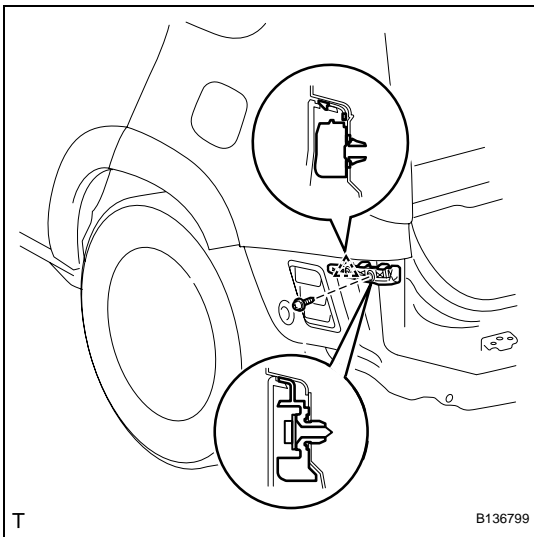
HINT:

Tape the screwdriver tip before use.

7. REMOVE REAR BUMPER SIDE SUPPORT RH

HINT:

Use the same procedures described for the LH side.

**8. REMOVE REAR BUMPER SIDE RETAINER LH**

- (a) Remove the screw.
 (b) Using a screwdriver, detach the claw and remove the side retainer.

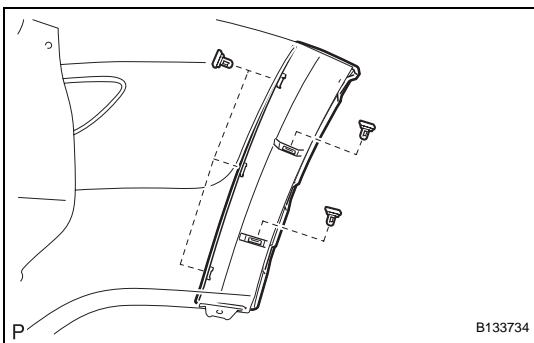
HINT:

Tape the screwdriver tip before use.

9. REMOVE REAR BUMPER SIDE RETAINER RH

HINT:

Use the same procedures described for the LH side.

**10. REMOVE REAR BUMPER SIDE MOULDING SUB-ASSEMBLY LH (for Wide Body)**

- (a) Detach the 5 outside moulding retainers and remove the moulding.

NOTICE:

- If reusing the extension, take care not to damage the moulding.
- Be careful not to damage the vehicle body.

11. REMOVE REAR BUMPER SIDE MOULDING SUB-ASSEMBLY RH (for Wide Body)

HINT:

Use the same procedures described for the LH side.

INSTALLATION

1. INSTALL REAR BUMPER SIDE MOULDING SUB-ASSEMBLY LH (for Wide Body)

- (a) Attach the 5 outside moulding retainers to install the moulding.

2. INSTALL REAR BUMPER SIDE MOULDING SUB-ASSEMBLY RH (for Wide Body)

HINT:

Use the same procedures described for the LH side.

3. INSTALL REAR BUMPER SIDE RETAINER LH

- (a) Attach the claw to install the side retainer.
(b) Install the screw.

4. INSTALL REAR BUMPER SIDE RETAINER RH

HINT:

Use the same procedures described for the LH side.

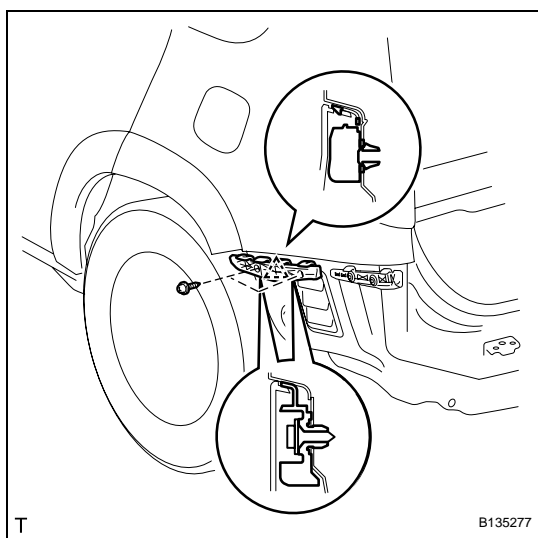
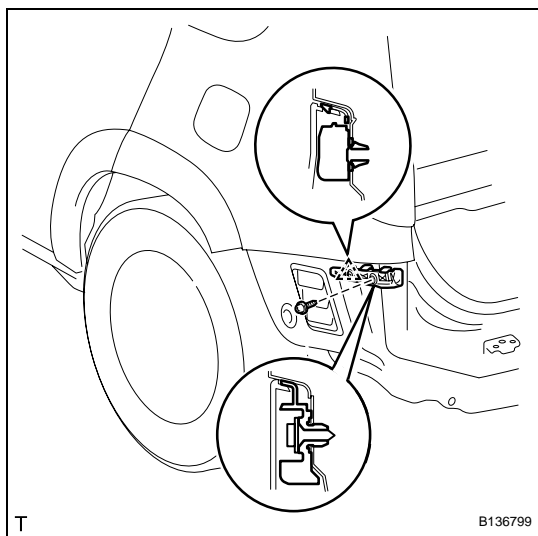
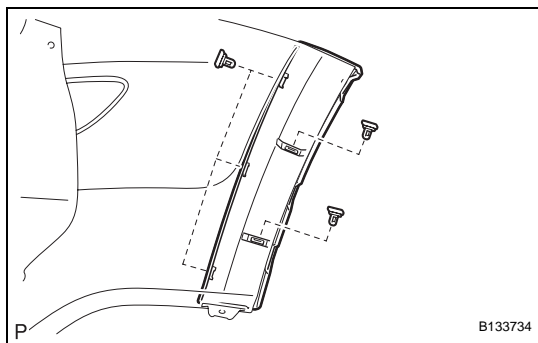
5. INSTALL REAR BUMPER SIDE SUPPORT LH

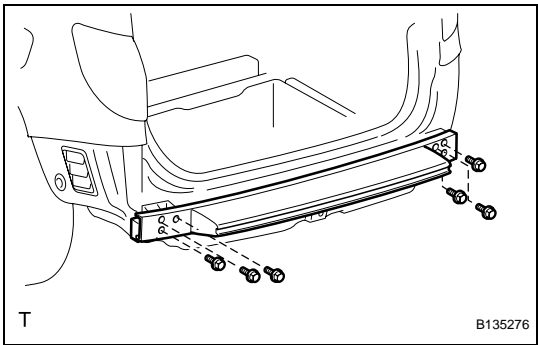
- (a) Attach the claw to install the bumper side support.
(b) Install the 2 screws.

6. INSTALL REAR BUMPER SIDE SUPPORT RH

HINT:

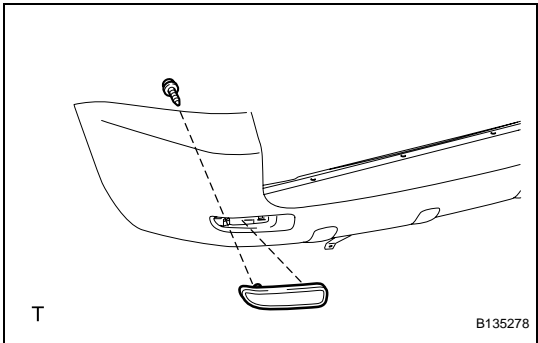
Use the same procedures described for the LH side.





7. INSTALL REAR BUMPER REINFORCEMENT

- (a) Install the bumper reinforcement with the 6 bolts.
Torque: 37 N*m (377 kgf*cm, 27 ft.*lbf)



8. INSTALL REFLEX REFLECTOR ASSEMBLY LH

- (a) Install the reflex reflector with the screw.

9. INSTALL REFLEX REFLECTOR ASSEMBLY RH

- HINT:**
Use the same procedures described for the LH side.

10. INSTALL REAR BUMPER PROTECTOR

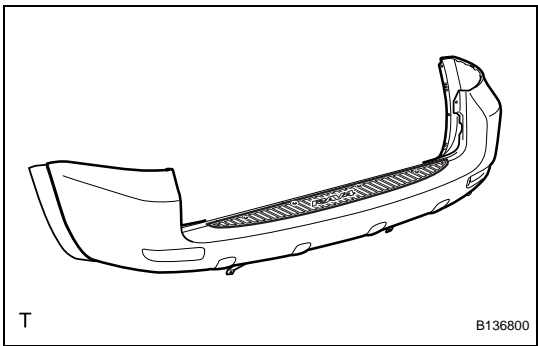
- HINT:**
When removing the double-side tape, heat the rear bumper.

Standard heating temperature

Item	Specified Condition
Rear bumper	40 to 60°C (104 to 140°F)

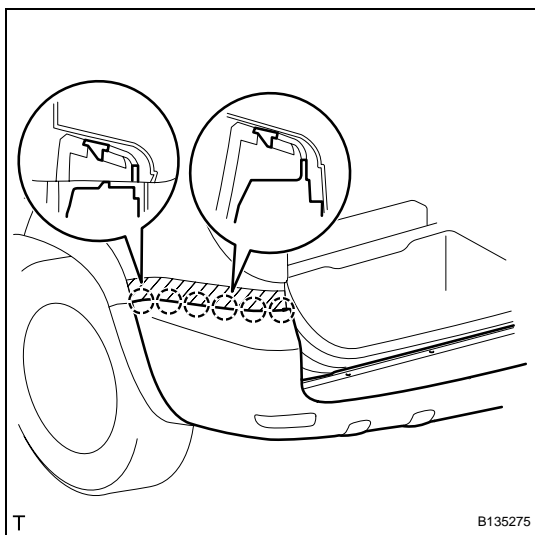
- (a) Clean the bumper surface.
- (1) Using a heat light, heat the bumper surface.
 - (2) Remove the double-sided tape from the bumper.
 - (3) Wipe off any tape adhesive residue with cleaner.

- (b) Install the new bumper protector.



11. INSTALL REAR BUMPER COVER

- (a) Put protective tape under the quarter panel.
- (b) Attach the 12 claws to install the bumper cover.



- (c) Install the 9 screws and 7 clips.

